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## A LIGHT PIPE FOR MAKING AN ELECTRONIC DISPLAY ARRANGEMENT

The present invention relates to a light pipe for making an electronic display arrangement mounted on a frame of the spectacles type.

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## BACKGROUND OF THE INVENTION

Such a display arrangement is described in US patent No. 6 023 372 and is shown in plan view in Figure 1.

Such an arrangement 10 comprises a housing assembly 16 comprising a first housing 20 containing a circuit for receiving data or images and containing an image-generator assembly. The light transmitted by the image-generator assembly is relayed via an optical device 14 to the eye of the user, e.g. through a lens 24 of a pair of spectacles. This light pipe 14 comprises a transparent rectilinear optical relay 26 transmitting light along its longitudinal axis A-A', and a deflector assembly 28 comprising a mirror 30 disposed on a surface that is inclined relative to the first axis A-A' and an aspherical lens 32 disposed in register with the inclined wall and having an axis of revolution B-B' which, in this example, is perpendicular to the first axis A-A'. The housing assembly 16 is mounted on one of the temples 34 of a frame for a pair of spectacles by a fastener arrangement 36.

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The pipe presents a given maximum height  $H_{\max}$  outside the thickness of the lens, and a given mean length  $L_{moy}$  along its longitudinal axis A-A'. By way of example, such a prior art light pipe presents a maximum height  $H_{\max}$  of 11 millimeters (mm) and a mean length  $L_{moy}$  of 32 mm.

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With such a prior art arrangement, it is possible to obtain an image as seen by the user that has an apparent angular size of 11.5°.

The pipe is advantageously made of thermoplastic material.

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## OBJECT AND SUMMARY OF THE INVENTION

The object of the invention is to make it possible to obtain an image of larger size while conserving good

image quality and regardless of the length  $L_{moy}$  of the pipe.

With the prior art arrangement, any magnification of the image leads inevitably to problems of image quality,  
5 and in particular to the optical defects known as chromatic aberration and more particularly transverse chromatic aberration. Monochromatic aberrations also increase considerably.

US patent document No. 6 349 004 describes an  
10 optical arrangement for use in particular in an electronic display arrangement and designed to transmit light signals from one of its ends known as an entry surface to its other end known as an exit surface going towards the eye of a user in order to enable a virtual  
15 image to be viewed. That arrangement includes a diffractive component which is an element satisfying the equation for an aspherical body of revolution.

In that prior art arrangement, the optical arrangement is constituted by a plurality of optical  
20 elements that are assembled together and the diffractive component is constituted by a separate lens which is placed in front of an assembly of optical elements, at the entry for light signals.

That embodiment using a plurality of elements or  
25 lenses is complex and expensive to assemble.

The invention solves this problem by providing a light pipe that is made as a single piece and that can, for example, be fabricated by injection molding a plastics material, while nevertheless providing an image  
30 that is large in size and of good quality.

To do this, the invention provides a light pipe for use in particular in an electronic display arrangement, and designed to transmit light signals from one of its ends referred to as an entry surface to its other end referred to as an exit surface going towards the eye of a user for viewing a virtual image, the pipe including a diffractive component on one surface, referred to as its

improved surface, said diffractive component being an element satisfying the equation of an aspherical body of revolution, and being formed directly on said entry surface.

5        This embodiment presents the advantage that the diffractive surface is then inside the display arrangement and is not exposed to being soiled by dust.

It is thus possible to obtain a pipe enabling an image to be displayed that presents an angular size of  
10      more than 15° and that is of good quality.

A pipe of the invention is fabricated as a single piece, preferably of molded thermoplastic material. It is therefore relatively simple to fabricate and advantageous in cost.

15      Furthermore, it is advantageous to have a length of pipe that is relatively long, since it is by means of this length that the wearer can retain a view of the surroundings in transparency through the relay of the pipe. The invention solves the problem of image quality  
20      while maintaining a length of pipe that is sufficient to enable the wearer to conserve a good view of the surroundings through the pipe.

The term "diffractive component" is used herein to mean an optical component that modifies wave fronts by  
25      segmenting them and redirecting the segments by using interference and phase control.

In a preferred embodiment, the diffractive component is an element of the "kinoform" type.

The term "element of the kinoform type" is used  
30      herein to mean a diffractive element having phase control surfaces that vary gently and smoothly.

Advantageously, it is a "kinoform" type element satisfying the equation of an aspherical body of revolution modulo a step size.

35      In addition, and advantageously, at least one of said surfaces is an aspherical surface comprising a "working" surface through which the light passes and

presenting local curvature of sign that changes at least once.

This structure enables the quality of the image to be increased by controlling in highly satisfactory manner  
5 the level of astigmatism and of field curvature in the image.

The aspherical surface may be the exit surface which, still more advantageously, is a surface of revolution. Advantageously it also provides the bulk of  
10 the optical power of the light pipe.

Said improved surface is preferably also an aspherical surface.

Advantageously, said aspherical surface is a surface of revolution.

15 Advantageously, said aspherical surface includes on said working surface at least one point of inflection in its radial profile for which the second derivative relative to radial distance from the center of the working surface passes through zero and changes sign.

20 The image of the diffractive component may have proximity of less than -4 diopters, and more precisely less than -10 diopters, or it may have proximity greater than 0 diopters.

25 Preferably, the invention provides a pipe as specified above including an optical relay formed by a rectangular bar for transmitting light along its longitudinal axis, referred to as its "first" axis, and presenting at one of its ends said entry surface and at its other end both a reflecting wall that is inclined  
30 relative to said first axis and an exit surface with an axis of revolution that is contained in a longitudinal plane of symmetry.

35 The invention also provides an electronic display arrangement suitable for mounting on a frame of the spectacles type or on a specific system enabling it to be positioned in front of the eyes of a user, and including at least one light pipe as specified above.

The display arrangement may comprise two light pipes so as to provide a display that is binocular or biocular.

#### BRIEF DESCRIPTION OF THE DRAWINGS

The invention is described below in greater detail  
5 with reference to figures that merely show a preferred embodiment of the invention.

Figure 1, a view from above of a prior art electronic display arrangement mounted on a spectacles-type frame, is described above.

10 Figure 2 is a diagrammatic plan view of a variant prior art electronic display arrangement.

Figure 3 is a fragmentary section view on the axis A-A' of the light pipe in accordance with the invention.

15 Figure 4 is a more detailed fragmentary view in section on the axis A-A' of the entry surface of the light pipe in accordance with the invention.

#### MORE DETAILED DESCRIPTION

Figure 1 shows an embodiment of a light pipe and a technique for mounting the pipe, specifically on a frame  
20 of the type used in a pair of spectacles.

In the context of the invention, the light pipe 14 can be slightly different.

25 This variant is shown in Figure 2. A micro-screen 20A is shown diagrammatically that is contained in a housing such as the housing 20 shown in Figure 1. The image seen by the wearer is represented at I.

30 In this case, the axis of revolution B-B' of the lens 32 is not perpendicular to the first axis A-A' but is inclined at an angle lying in the range 65° to 90° relative to said axis. This enables the light pipe to be ergonomically adapted once mounted, with the pipe following the shape of the user's face, where the user is represented by an eye O.

35 Furthermore, the pipe may also be mounted on a specific system for being mounted in front of the eyes of a user, i.e. a system other than a spectacles frame.

Figure 2 also shows the advantage of having a relay  
26 that is relatively long. By means of this length, the  
wearer can conserve a view of the surroundings in  
transparency through the relay of the pipe. This view is  
5 represented by arrow V.

In this embodiment, the light pipe thus comprises an  
optical relay 26 formed by a rectangular bar designed to  
transmit light along its longitudinal axis A-A', referred  
to as the "first" axis, and presenting at one of its ends  
10 an entry surface SE, and at its other end, both a  
reflection wall 28 that is inclined relative to said  
first axis and an exit surface SS, more precisely a lens  
32 having an axis of revolution B-B' contained in a  
longitudinal plane of symmetry.

15 In the preferred embodiment of the invention, in  
order to be able to obtain an image of large size, while  
conserving an image of good quality, the entry surface SE  
is shaped as shown in Figures 3 and 4.

Figure 3 shows the entry surface SE of the pipe 14  
20 together with the associated micro-screen 20A. Light  
beams F are emitted from the micro-screen 20A. The  
working surface SU is the portion of the entry surface  
through which these light beams coming from the micro-  
screen pass and propagate to the pupil of the user's eye,  
25 which pupil is advantageously assumed to have a diameter  
of 8 mm, at least when calculating the area of the  
working surface.

Since the entry surface SE is provided with a  
diffractive component, and more precisely a diffractive  
30 surface shaped directly on the entry surface and  
possessing discontinuous rings of the "kinoform" type,  
the remainder of the optical design is adapted in such a  
manner that the image of this entry surface as perceived  
by the wearer is situated outside the focusing range of  
35 the wearer. By way of example, in the embodiment of the  
invention, this viewing proximity of the image of the  
entry surface SE is less than -4 diopters, and preferably

less than -10 diopters, or else this proximity in terms of diopters is positive, with the image then being situated "behind the wearer's head". In this way, the wearer is never disturbed by a parasitic image of the  
5 diffractive component.

Transverse chromatic aberration can be calculated from the wavelength values for the red and blue emission peaks of the micro-screen 20A. Typically, this value is 460 nanometers (nm) for red and 630 nm for blue.  
10 Advantageously, at least one additional wavelength is taken into account, situated at the green emission peak of the micro-screen, i.e. about 516 nm, so as to take account of the folding effect of the chromatic aberration spot.  
15 Preferably, the power of the diffractive component is selected in such a manner that the value of the transverse chromatic aberration perceived by the user is less than 7 arc minutes (arcmins) for a user having a pupil lying at a distance in the range 10 mm to 25 mm  
20 from the exit surface SS and situated on the exit optical axis of the signals.

The working surface SU is shown in greater detail in Figure 4.

It thus presents a diffractive surface for  
25 eliminating chromatic aberration, supported by an aspherical surface for controlling the levels of astigmatism and of field curvature.

In this example, the aspherical surface is also a symmetrical surface of revolution. On the working  
30 surface SU, the sign of the second derivative of the radial profile of said surface supporting the diffractive surface changes at least once. In the example shown, this surface presents a point of inflection P1 along its radial profile PR satisfying the condition that the  
35 second derivative changes sign.

If the equation of the radial profile is written  $Z(h)$ , that means that on the definition domain or working

domain corresponding to the portion of space over which the working surface is defined, there exists at least one value  $h_0$  such that:

( $d^2Z/dh^2$ ) ( $h_0$ ) = 0 and changes sign on passing through  
5  $h_0$ .

More generally, said improved surface comprises a "working surface" through which light coming from the micro-screen passes going towards the eye of wearer for  
10 which there exists a reversal in the sign of the local curvature.

With the impact height of this working surface SU being written  $h$ , the aspherical surface carrying the diffractive component satisfies the following equation:

$$\begin{aligned} Z_{\text{support}}(h) &= c_1 \cdot h^2 / (1 + \sqrt{1 - (1 + k_1) \cdot c_1^2 \cdot h^2}) + A_1 \cdot h^4 \\ 15 &+ B_1 \cdot h^6 + C_1 \cdot h^8 + D_1 \cdot h^{10} + E_1 \cdot h^{12} + F_1 \cdot h^{14} + G_1 \cdot h^{16} \\ &+ H_1 \cdot h^{18} + J_1 \cdot h^{20} \end{aligned}$$

where:

$Z_{\text{support}}(h)$  is the coordinate of the surface parallel to the axis  $z$ ;

20  $c_1$  is the curvature at the pole of the surface;

$k_1$  is the conic coefficient; and

$A_1, B_1, C_1 \dots$  represent the polynomial coefficients of the asphericity of the surface.

25  $Z_{\text{support}}(h)$  is the general equation of an aspherical surface of revolution.

The diffractive surface is in the form of concentric bands St on said working surface SU: it constitutes a so-called "kinoform" profile.

30 The equation for the diffractive surface is written like that for an aspherical surface of revolution, modulo a step size  $s$ :

$$D(h) = \text{mod}[Z_{\text{diffract}}(h), s]$$

where:

$$\begin{aligned} Z_{\text{diffract}}(h) &= c_2 \cdot h^2 / (1 + \sqrt{1 - (1 + k_2) \cdot c_2^2 \cdot h^2}) + A_2 \cdot h^4 \\ 35 &+ B_2 \cdot h^6 + C_2 \cdot h^8 + D_2 \cdot h^{10} + E_2 \cdot h^{12} + F_2 \cdot h^{14} + G_2 \cdot h^{16} \\ &+ H_2 \cdot h^{18} + J_2 \cdot h^{20} \end{aligned}$$

where:

Zdiffract(h) is the coordinate of the surface parallel to the axis z;

c<sub>2</sub> is the curvature at the pole of the surface;

5 k<sub>2</sub> is the conic coefficient; and

A<sub>2</sub>, B<sub>2</sub>, C<sub>2</sub> ... represent the polynomial coefficients for the asphericity of the surface.

In addition:

$$s = \lambda / [n(\lambda) - 1]$$

10 where:

λ is the design wavelength for the diffractive component, generally selected to be in the middle of the visible band in the light spectrum, i.e. in this example 550 nm; and

15 n(λ) is the refractive index of the material constituting the light pipe for the design wavelength λ under consideration.

Finally, the equation for the surface shown in Figure 4 is written in the form:

20 Z(h) = Zsupport(h) + Zdiffract(h)

Furthermore, in this embodiment, the exit surface is advantageously an aspherical surface of revolution.

The invention is not limited to the embodiment described in detail.

25 A light pipe of some other type can be used in the invention, the pipe being in general terms equivalent optically speaking to a lens having an entry surface SE and an exit surface SS.

Instead of using the entry surface, it is possible 30 to select the exit surface SS for arranging the diffractive component and the aspherical surface for controlling astigmatism.